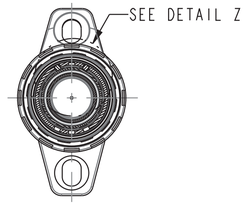
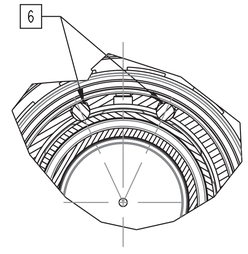


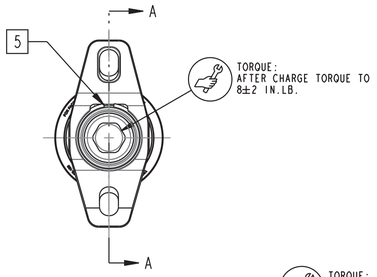
SECTION A-A

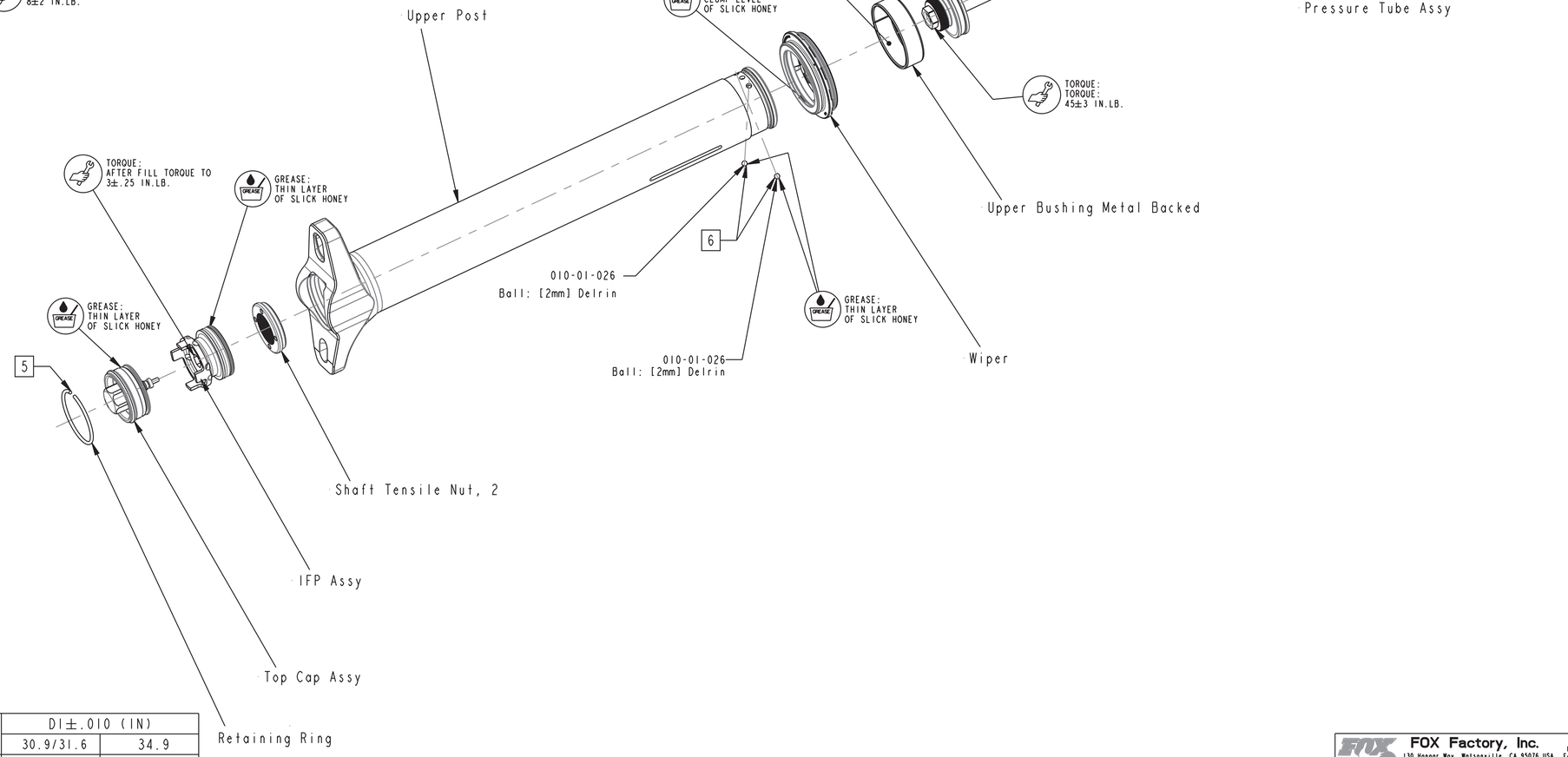


SECTION C-C



DETAIL Z
SCALE 3:1





NOTES: (UNLESS OTHERWISE SPECIFIED)

1. FILL AT FULL EXTENSION.

2 SET IFP HEIGHT (DI) PER TABLE.

3 ADD 0.5cc TO 1cc OF FLOAT FLUID TO IFP CHAMBER

4 SET IFP NITROGEN PRESSURE TO 325±10 PSI.

5 ORIENT RETAINING RIG GAP TO RELIEF AT FRONT OF POST

6 2MM BALLS INSTALLED WITHIN UPPER POST BORE TRAPPED BETWEEN THE UPPER POST AND PRESSURE TUBE ASSY

TRAVEL (MM)	DI±.010 (IN)	
	30.9/31.6	34.9
100	1.136	N/A
125	1.246	1.230
150	1.419	1.276
175	1.563	1.398
200	1.705	1.520

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TITLE
Assy Dwg, Transfer Neo,
Upper Post Assy

SIZE D | DWG. NO.

PLOT SCALE 1:1 | SHEET 1 OF 1